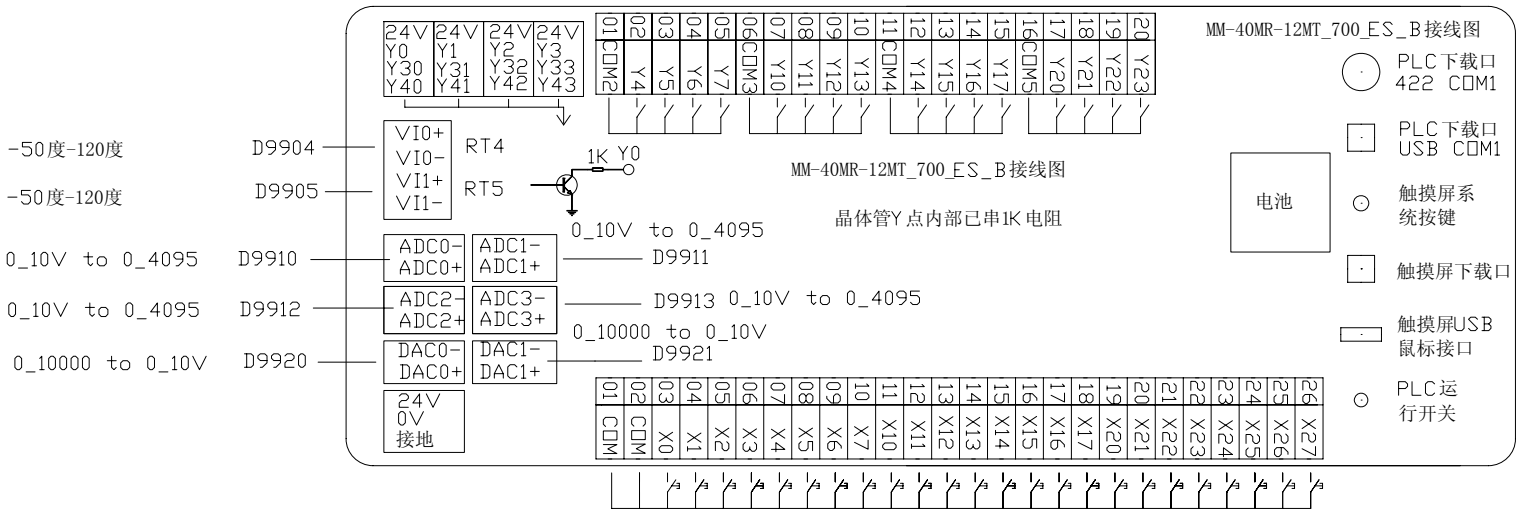
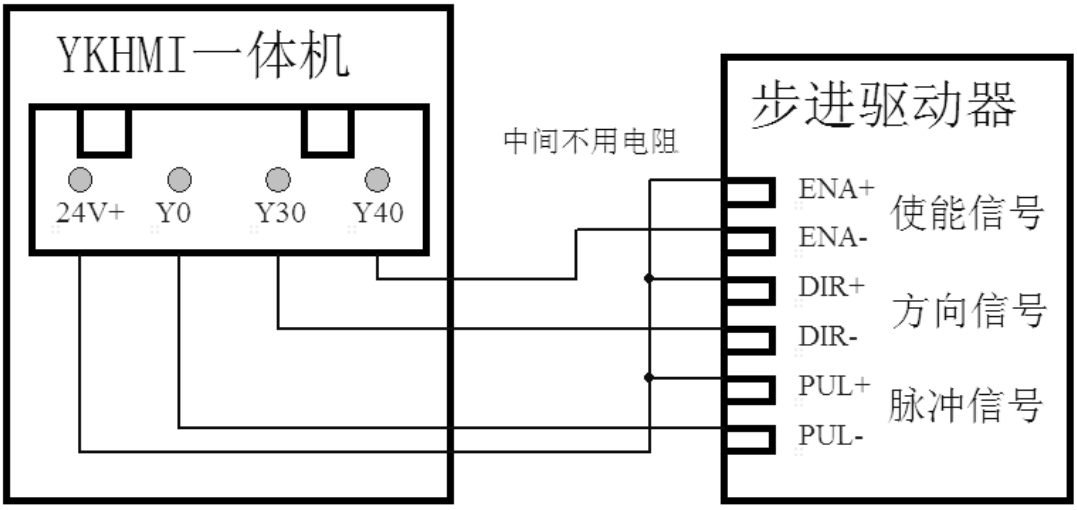

MM-40MR-12MT_700_ES_B接线图
24V Y0 Y30 Y40
24V Y1 Y31 Y41
24V Y2 Y32 Y42
24V Y3 Y33 Y43
01 COM2 02 Y4 03 Y5 04 Y6 05 Y7 06 COM3 07 Y10 08 Y11 09 Y12 10 Y13 11 COM4 12 Y14 13 Y15 14 Y16 15 Y17 16 COM5 17 Y20 18 Y21 19 Y22 20 Y23
PLC下载口 422 COM1
PLC下载口 USB COM1
触摸屏系统按键
触摸屏下载口
触摸屏USB鼠标接口
PLC运行开关
电池
-50度-120度 D9904 VI0+ VI0- RT4
-50度-120度 D9905 VI1+ VI1- RT5
1K Y0
MM-40MR-12MT_700_ES_B接线图
晶体管Y点内部已串1K电阻
0_10V to 0_4095 D9910 ADC0- ADC0+ ADC1- ADC1+ D9911
0_10V to 0_4095 D9912 ADC2- ADC2+ ADC3- ADC3+ D9913 0_10V to 0_4095
0_10000 to 0_10V D9920 DAC0- DAC0+ DAC1- DAC1+ D9921
0_10000 to 0_10V
24V 0V 接地
01 COM 02 COM 03 X0 04 X1 05 X2 06 X3 07 X4 08 X5 09 X6 10 X7 11 X10 12 X11 13 X12 14 X13 15 X14 16 X15 17 X16 18 X17 19 X20 20 X21 21 X22 22 X23 23 X24 24 X25 25 X26 26 X27

M1000
运行监视常开接点(A)
MOV D9910 D0 ADC0 ADC0 模拟量输入0
MOV D9911 D2 ADC1 ADC1 模拟量输入1
MOV D9912 D8 ADC2 ADC2 模拟量输入2
MOV D9913 D10 ADC3 ADC3 模拟量输入3
MOV D9904 D4 RT4 RT4 热敏电阻温度输入4
MOV D9905 D6 RT5 RT5 热敏电阻温度输入5
MOV K5000 D9920 DAC0 模拟量输出0
MOV K10000 D9921 DAC1 模拟量输出1
M1
(Y1)
END


YKHMI一体机
24V+ Y0 Y30 Y40
中间不用电阻
步进驱动器
ENA+
ENA-
使能信号
DIR+
DIR-
方向信号
PUL+
PUL-
脉冲信号